

5/21

SPLIT

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	23159
<b>Description:</b> Dual Disabling Kit		<b>Part Number:</b>	D350-740-011
Dwg: D3360 Rev. A1 page 4; D3371 Rev. A; D3372 Rev. A; Part 1-3 D3384 Rev A1 05.05.04		<b>Keyed:</b>	<input checked="" type="checkbox"/> Alike <input type="checkbox"/> Unalike
		<b>Qty:</b>	10
		Page 1 of 4	

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler	AF	05/05/10	10																				
2	DC	Photocopy bluefile and create labels per PPP D350-740-011 CHG001 002 <i>Ind 05.05.14</i> <i>WK19</i>	DA	05.05.26	10																				
3	GA	<b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3371-1</td><td>Pedal Lock Base</td><td>B 22287A</td></tr><tr><td>1</td><td>D3371-3</td><td>Pedal Lock Cover</td><td>B 22288A</td></tr><tr><td>1</td><td>D3385-1-5</td><td>Hinge</td><td>B 22271</td></tr></table> <i>05.04.18</i>	Qty	Part Number	Description	Batch	1	D3371-1	Pedal Lock Base	B 22287A	1	D3371-3	Pedal Lock Cover	B 22288A	1	D3385-1-5	Hinge	B 22271	SB	05/05/24	8				
Qty	Part Number	Description	Batch																						
1	D3371-1	Pedal Lock Base	B 22287A																						
1	D3371-3	Pedal Lock Cover	B 22288A																						
1	D3385-1-5	Hinge	B 22271																						
4	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 <b>Mask threaded holes</b>	<del>SB</del>	05.05.24	8																				
5	QC3	Inspect Powder Coat <i>D3371</i> <i>05.04.18</i>	SB	05/05/24	8																				
6	GA	Press dowel pins as per Dwg D3372, then assemble hinge. <b>Ensure that assembly opens &amp; closes smoothly.</b> <b>Pick:</b> <i>Identify as D3371-051</i> <i>05.04.18</i> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D2728-7</td><td>Decal</td><td>B 22554</td></tr><tr><td>1</td><td>D3373-7</td><td>Cam Lock</td><td>B 22944</td></tr><tr><td>4</td><td>AN526C832R6</td><td>Screw</td><td>M 16612</td></tr><tr><td>2</td><td>238-028</td><td>Ø3/16" Dowel Pin 1/2" long</td><td>M 16798</td></tr></table>	Qty	Part Number	Description	Batch	1	D2728-7	Decal	B 22554	1	D3373-7	Cam Lock	B 22944	4	AN526C832R6	Screw	M 16612	2	238-028	Ø3/16" Dowel Pin 1/2" long	M 16798	SB	05/05/24	8
Qty	Part Number	Description	Batch																						
1	D2728-7	Decal	B 22554																						
1	D3373-7	Cam Lock	B 22944																						
4	AN526C832R6	Screw	M 16612																						
2	238-028	Ø3/16" Dowel Pin 1/2" long	M 16798																						
7	GA	Open D3373-7 lock package. Keep keys, lock body, lock body nut, straight cam, lock barrel, screw, 90° rotation washer and external tooth lock washer. Discard the rest.	SB	05/05/24	8																				
8	GA	Fabricate D3371-5 cam as per Dwg D3371 <b>Identify as D3371-5</b>	SB	05/05/24	8																				
9	GA	Assemble lock mechanism and cam and install decal as per Dwg D3371. Apply locktite to lock body nut. <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>A/R</td><td></td><td>262 Locktite</td><td>M 16507</td></tr></table>	Qty	Part Number	Description	Batch	A/R		262 Locktite	M 16507	SB	05/05/24	8												
Qty	Part Number	Description	Batch																						
A/R		262 Locktite	M 16507																						
10	GA	Assemble lanyard to cyclic sock as per Dwg D3384 <b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3384-1</td><td>Cyclic Sock</td><td>B 22340</td></tr><tr><td>2</td><td>CBL-460</td><td>Loop Sleeve</td><td>M 16713</td></tr><tr><td>20"</td><td>CBL-1240</td><td>Cable</td><td>M 16713</td></tr></table> <b>Identify as D3384-045</b>	Qty	Part Number	Description	Batch	1	D3384-1	Cyclic Sock	B 22340	2	CBL-460	Loop Sleeve	M 16713	20"	CBL-1240	Cable	M 16713	SB	05/05/24	8				
Qty	Part Number	Description	Batch																						
1	D3384-1	Cyclic Sock	B 22340																						
2	CBL-460	Loop Sleeve	M 16713																						
20"	CBL-1240	Cable	M 16713																						
11	GA	Assemble D3384-045 to D3371-051 using 1/4"-20 socket head cap screw and washer as per Dwg D3371. <b>Pick:</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>AN960-416</td><td>Washer</td><td>M 5519</td></tr><tr><td>1</td><td>HX-81</td><td>1/4"-20 SHCS 3/8" long</td><td>M 16971</td></tr></table> <b>Identify as D3371-041 &amp; attach keys</b> <b>Record the Key Number on page 4</b>	Qty	Part Number	Description	Batch	2	AN960-416	Washer	M 5519	1	HX-81	1/4"-20 SHCS 3/8" long	M 16971	SB	05/05/24	8								
Qty	Part Number	Description	Batch																						
2	AN960-416	Washer	M 5519																						
1	HX-81	1/4"-20 SHCS 3/8" long	M 16971																						
12	QC5	Inspect work to Step 11	2	05.05.27	8																				

RELEASED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 2357		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/05/24	6	<del>Had to retape holes</del> Tapped holes not to required depth	<i>[Signature]</i> MGR	Rerap holes to proper depth	05/05/24	<i>[Signature]</i> 05/05/24	<i>[Signature]</i> MGR	<i>[Signature]</i> 05/06/24

Part No: D3371-041  
P/O D350-740-01  
 NOTE: Date & initial all entries

PAR #: \_\_\_\_\_

Fault Category: Prod/FPS 'Ass' / mfg small

NCR: Yes No

DQA: [Signature]

Date: 05/07/06

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_



5/21

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	23159
<b>Description:</b> Dual Disabling Kit		<b>Part Number:</b>	D350-740-011
B B		<b>Keyed:</b>	<input checked="" type="checkbox"/> Alike <input type="checkbox"/> Unalike
<b>Dwg:</b> D3369 Rev. A1 page 4; D3371 Rev. A; D3372 Rev. A+		<b>Qty:</b>	10
05.05.04 25.03.09		Page 2 of 4	

Step	Location	Procedure	By	Date	Qty																												
13	GA	<b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D2728-7</td> <td>Decal</td> <td></td> </tr> <tr> <td>1</td> <td>D3372-1</td> <td>Main Body</td> <td></td> </tr> <tr> <td>1</td> <td>D3372-5</td> <td>Cam Lock Shaft</td> <td></td> </tr> <tr> <td>1</td> <td>D3372-7</td> <td>Slider Body</td> <td></td> </tr> <tr> <td>1</td> <td>D3373-1</td> <td>Cam Lock</td> <td></td> </tr> <tr> <td>1</td> <td>AN5-42A</td> <td>Bolt</td> <td></td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D2728-7	Decal		1	D3372-1	Main Body		1	D3372-5	Cam Lock Shaft		1	D3372-7	Slider Body		1	D3373-1	Cam Lock		1	AN5-42A	Bolt				
Qty	Part Number	Description	Batch																														
1	D2728-7	Decal																															
1	D3372-1	Main Body																															
1	D3372-5	Cam Lock Shaft																															
1	D3372-7	Slider Body																															
1	D3373-1	Cam Lock																															
1	AN5-42A	Bolt																															
14	GA	Fabricate D3372-3 using AN5-42A bolt as per Dwg D3372 <b>Identify as D3372-3</b>																															
15	QC5	Inspect work to Step 14																															
16	GA	Open Cam Lock package. Keep keys, lock body, lock body nut, flat cam and lock barrel. Discard the rest.																															
17	GA	Fabricate D3369-5 spacer using the flat cam as per Dwg D3369 <b>Identify as D3369-5</b>																															
18	GA	Assemble D3372-055 as per Dwg D3372. Apply a drop of permanent locktite 262 to lock body nut. <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>A/R</td> <td>N/A</td> <td>Locktite 262</td> <td></td> </tr> </tbody> </table> <b>Identify as D3372-055</b>	Qty	Part Number	Description	Batch	A/R	N/A	Locktite 262																								
Qty	Part Number	Description	Batch																														
A/R	N/A	Locktite 262																															
19	GW	Tack weld lock shaft as per Dwg D3372 <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>A/R</td> <td>N/A</td> <td>SS Rod</td> <td></td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	A/R	N/A	SS Rod																								
Qty	Part Number	Description	Batch																														
A/R	N/A	SS Rod																															
20	GA	Assemble D3372-053 as per Dwg D3372. Apply a drop of permanent locktite 262 to the threads. <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3372-11</td> <td>Washer</td> <td></td> </tr> <tr> <td>1</td> <td>5/16WC</td> <td>SS Flat Washer</td> <td></td> </tr> <tr> <td>A/R</td> <td>N/A</td> <td>Locktite 262</td> <td></td> </tr> </tbody> </table> <b>Identify as D3372-053</b>	Qty	Part Number	Description	Batch	1	D3372-11	Washer		1	5/16WC	SS Flat Washer		A/R	N/A	Locktite 262																
Qty	Part Number	Description	Batch																														
1	D3372-11	Washer																															
1	5/16WC	SS Flat Washer																															
A/R	N/A	Locktite 262																															
21	GA	Assemble D3372-051 as per Dwg D3372. <b>Identify as D3372-051 and attach keys</b> <b>Ensure that assembly locks and unlocks smoothly.</b>																															
22	QC5	Inspect work to Step 21																															
23	GA	Assemble lanyard to cyclic sock as per Dwg D3384 <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3384-1</td> <td>Cyclic Sock</td> <td></td> </tr> <tr> <td>2</td> <td>CBL-460</td> <td>Loop Sleeve</td> <td></td> </tr> <tr> <td>8"</td> <td>CBL-1240</td> <td>Cable</td> <td></td> </tr> </tbody> </table> <b>Identify as D3384-043</b>	Qty	Part Number	Description	Batch	1	D3384-1	Cyclic Sock		2	CBL-460	Loop Sleeve		8"	CBL-1240	Cable																
Qty	Part Number	Description	Batch																														
1	D3384-1	Cyclic Sock																															
2	CBL-460	Loop Sleeve																															
8"	CBL-1240	Cable																															

RELEASED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

5/21

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	23159
<b>Description:</b> Dual Disabling Kit <del>05.05.04</del>		<b>Part Number:</b>	D350-740-011
B B		<b>Keyed:</b>	<input checked="" type="checkbox"/> Alike <input type="checkbox"/> Unalike
<b>Dwg:</b> D3369 Rev. A1 page 4; D3371 Rev. A; D3372 Rev. A1		<b>Qty:</b>	10
05.05.04 <del>05.05.04</del>		Page 3 of 4	

Step	Location	Procedure	By	Date	Qty												
24	GA	Assemble D3384-043 to D3372-051 using 1/4"-20 socket head cap screw and washers as per Dwg D3371. <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>AN960-416</td> <td>Washer</td> <td></td> </tr> <tr> <td>1</td> <td>HX-81</td> <td>1/4"-20 SHCS 3/8" long</td> <td></td> </tr> </tbody> </table> Identify as D3372-041 & attach keys Record the Key Number on page 4	Qty	Part Number	Description	Batch	2	AN960-416	Washer		1	HX-81	1/4"-20 SHCS 3/8" long		N/A		
Qty	Part Number	Description	Batch														
2	AN960-416	Washer															
1	HX-81	1/4"-20 SHCS 3/8" long															
25	QC5	Inspect work to Step 24															
26	PK	Ensure that keys are attached to D3371-041 and D3372-041 <b>Pick:</b> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3371-041</td> <td>Pedal Lock Assembly</td> <td>B23159B</td> </tr> <tr> <td>1</td> <td>D3372-041</td> <td>Corrective Lock Assembly</td> <td></td> </tr> </tbody> </table> Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly. ID + stack	Qty	Part Number	Description	Batch	1	D3371-041	Pedal Lock Assembly	B23159B	1	D3372-041	Corrective Lock Assembly				
Qty	Part Number	Description	Batch														
1	D3371-041	Pedal Lock Assembly	B23159B														
1	D3372-041	Corrective Lock Assembly															
27	QC4	Inspect Kit 100% for Completeness on the W/O	N/A	05/06/06	7												
28	PK	Identify and pack for shipping as per PPP D350-740-011		05/06/06	7												
29	AC	Cost / part: 72.97		05-06-07	7												
30	DC	Close W/O 98.05 Inspect Level 21		05.07.06	7												

\*\*\*\*Remember to record key numbers on page 4

RELEASED  
05-07-02



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

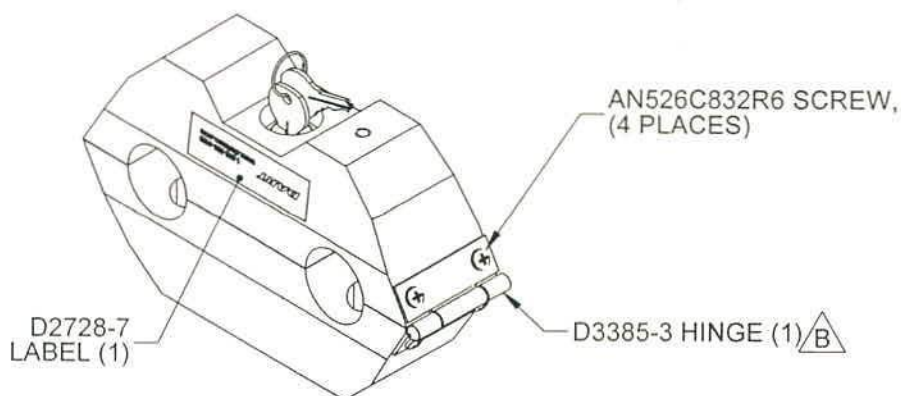
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





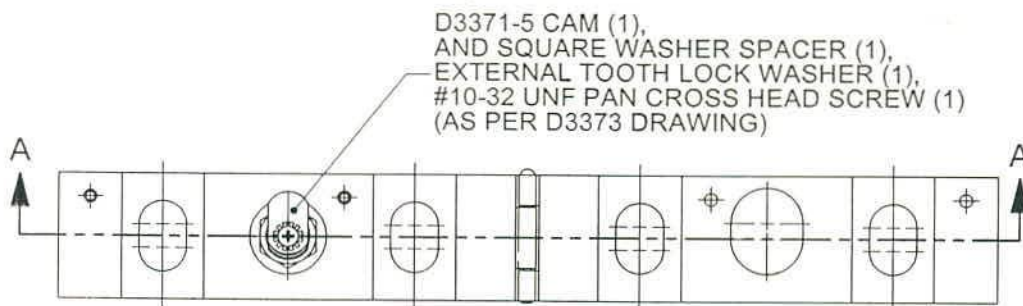
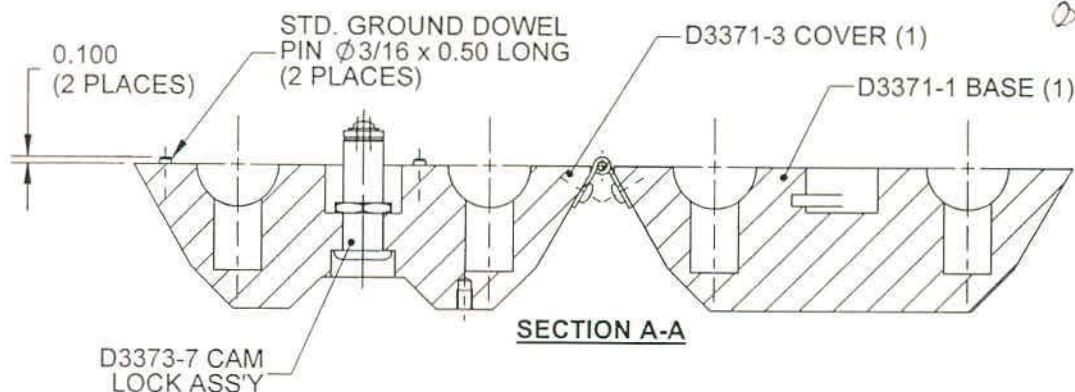
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3371	REV. B SHEET 1 OF 4
DATE 05.03.22		TITLE PEDAL LOCK	SCALE 1:3
A	04.12.06	NEW ISSUE	
B	05.03.22	D3385-3 WAS D3385-1	

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 23159



PEDAL LOCK SHOWN LOCKED WITH KEY

RELEASED  
*[Signature]*  
05/04/23



### D3371-051 PEDAL LOCK ASSEMBLY

#### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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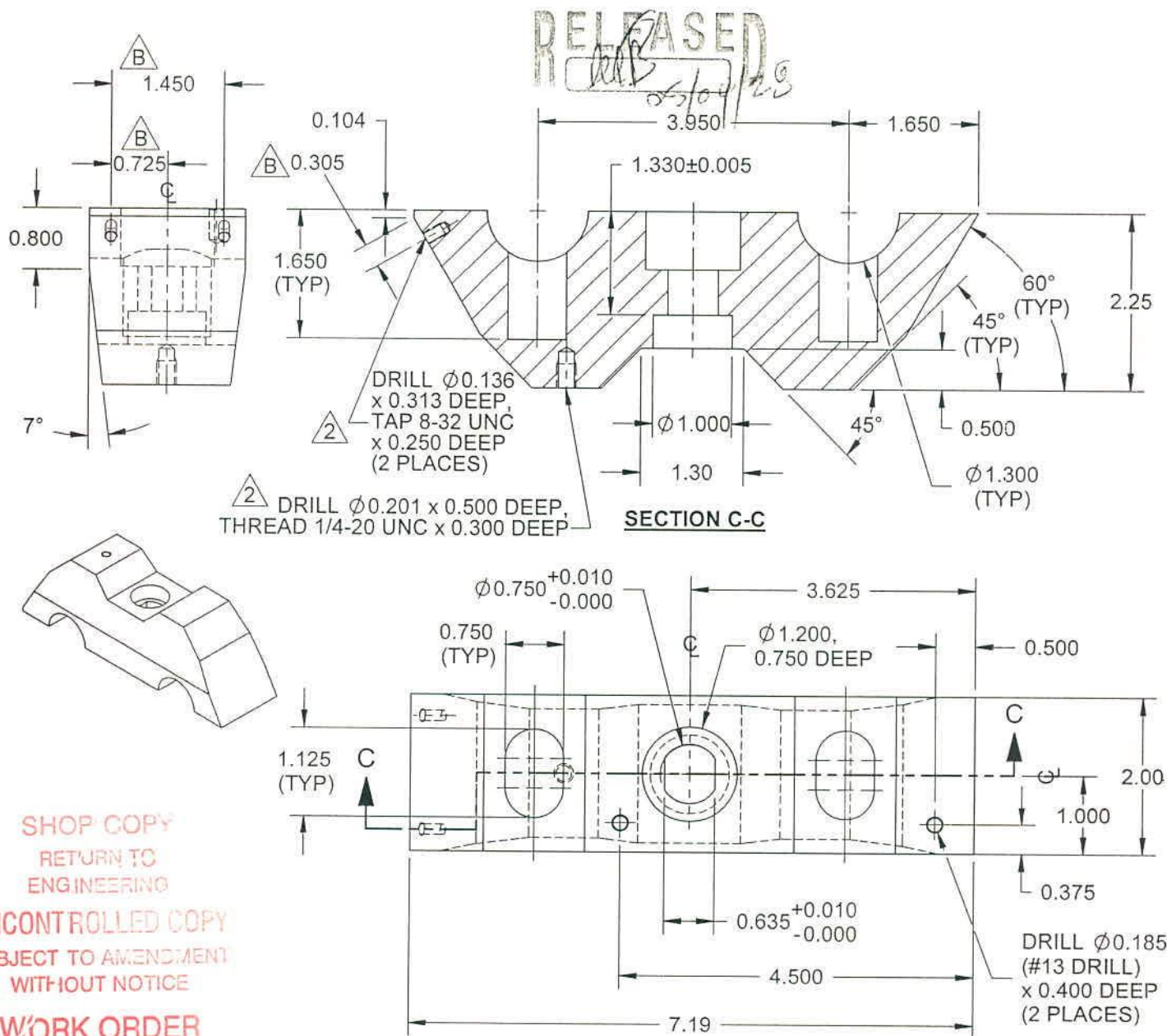
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3371	REV. B SHEET 3 OF 4
DATE 05.03.22	TITLE PEDAL LOCK SCALE 1:2		



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WORK ORDER

NO. 23159

**D3371-3 COVER**

**NOTES:**

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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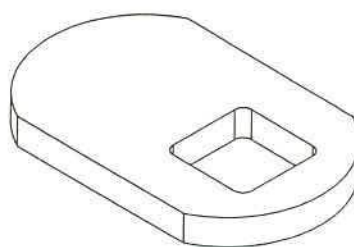
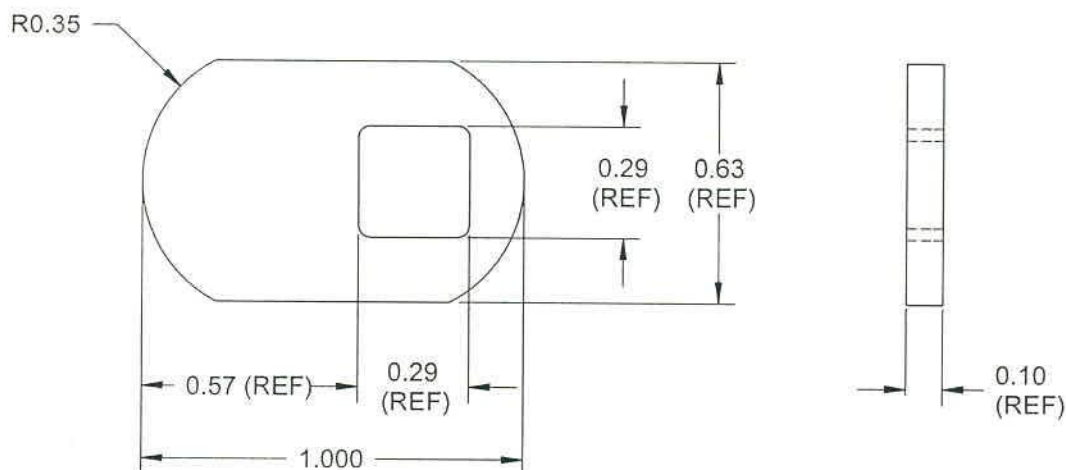




DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3371	REV. B SHEET 4 OF 4
DATE 05.03.22	TITLE PEDAL LOCK		SCALE 2:1

RELEASED  
*[Signature]*  
05/04/23

## SPECIFICATION CONTROL DRAWING



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WITHOUT NOTICE  
WORK ORDER  
NO. 23159

### D3371-5 CAM

#### NOTES:

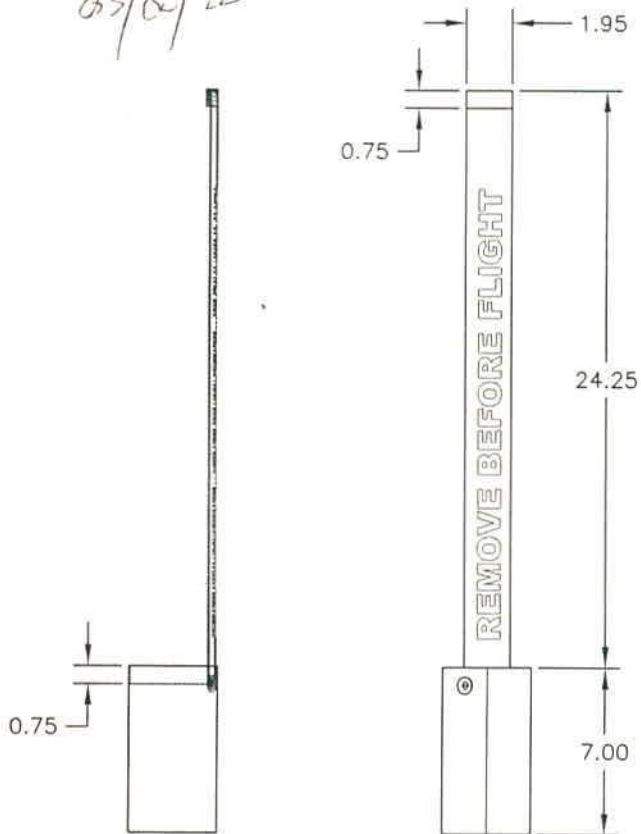
- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3384	REV. A SHEET 1 OF 1
DATE 05.01.20		TITLE SOCK ASSEMBLY	SCALE NTS
A	05.01.20	NEW ISSUE	
A1	05.04.19	ADDED D3384-049	

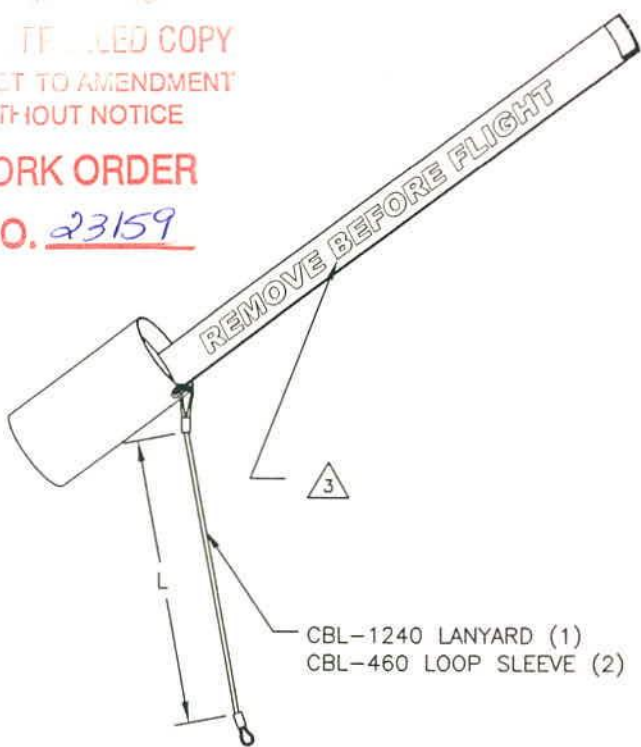
RELEASED  
*[Signature]*

05/02/22



**D3384-1 SOCK**

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
**WORK ORDER**  
**NO. 23159**



CBL-1240 LANYARD (1)  
CBL-460 LOOP SLEEVE (2)

**D3384-0XX**

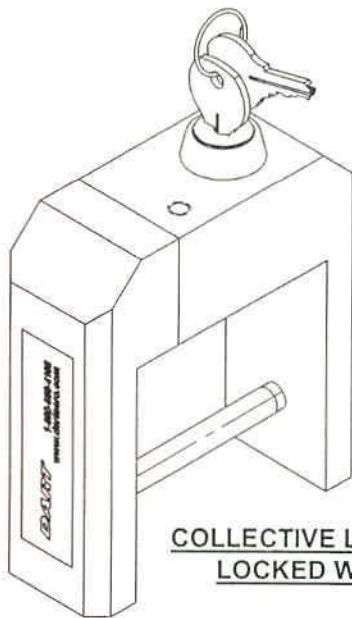
P/N D3384-0XX	L (in)
D3384-041	24
D3384-043	8
D3384-045	20
D3384-047	28
D3384-049	30

**NOTES:**

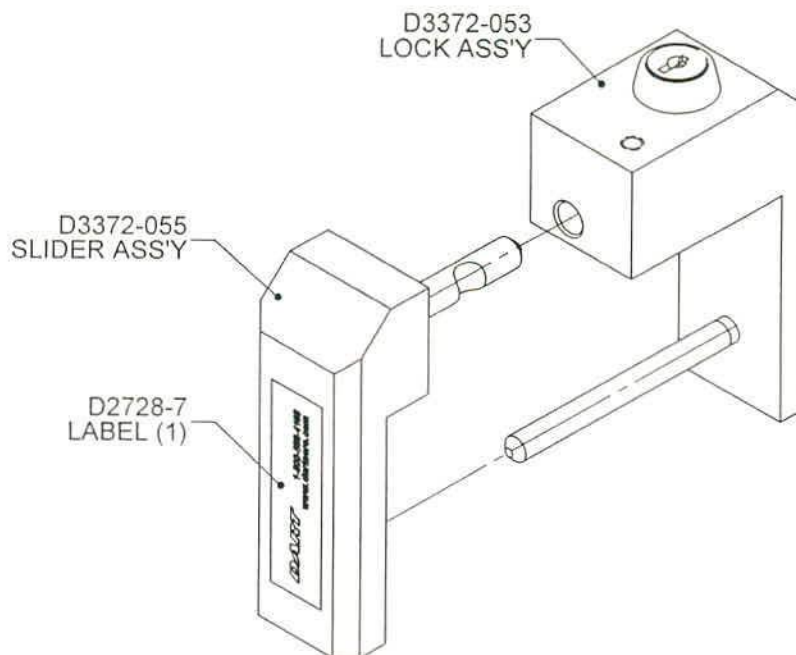
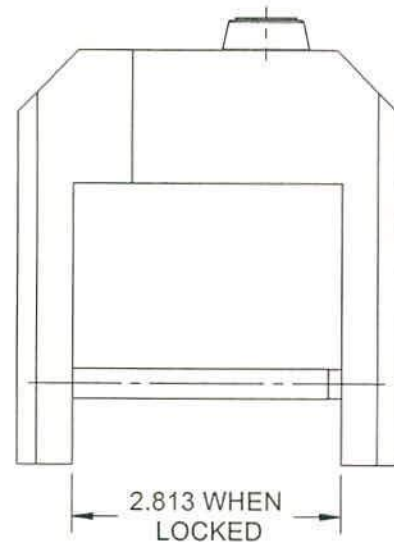
- 1) POSSIBLE SUPPLIER: TULMAR
- 2) THREAD: STITCHING IAW D-6193 6 TO 10 STITCHES PER INCH
- 3) STENCIL THE FOLLOWING: REMOVE BEFORE FLIGHT ON BOTH SIDES OF STRIP WITH 1" LETTERS
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



DESIGN 	DRAWN BY 	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. <b>D3372</b>	REV. B SHEET 1 OF 8
DATE <b>05.02.23</b>		TITLE <b>COLLECTIVE LOCK</b>	SCALE 1:2
A	05.01.10	NEW ISSUE	
B	05.02.23	REDESIGN FOR STANDARD 1/4 TURN LOCK. D3369-5 SUPERCEDES D3372-11 (OBSOLETE)	



**COLLECTIVE LOCK SHOWN  
LOCKED WITH KEYS**



**D3372-051 AS350 COLLECTIVE LOCK ASS'Y**

**NOTES:**

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

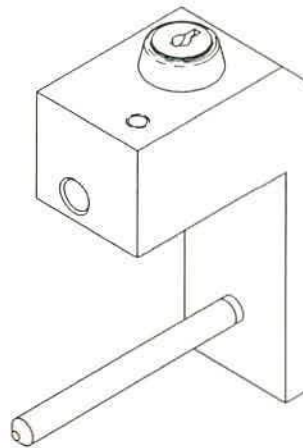
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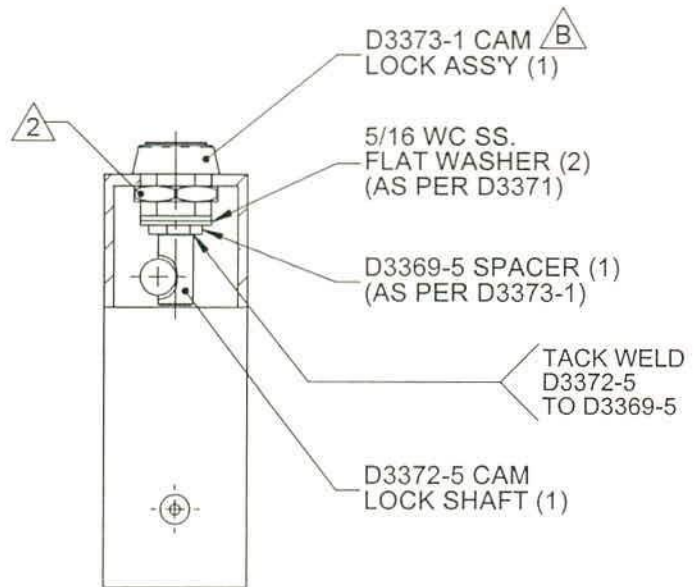
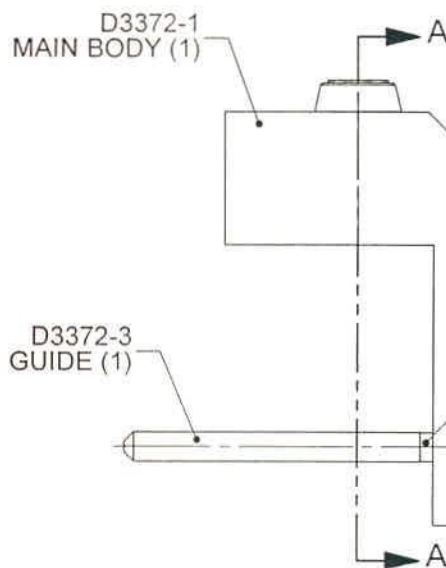




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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3372	REV. B SHEET 2 OF 8
DATE 05.02.23	TITLE COLLECTIVE LOCK		SCALE 1:2



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SECTION A-A

D3372-053 LOCK ASS'Y

NOTES:

- 1) WELD PER DART QSI 004
- 2) APPLY THREADLOCKER LOCTITE 262 ON THREADS

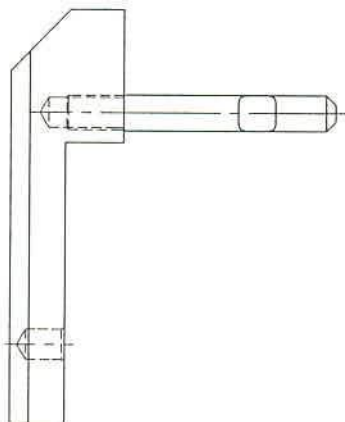
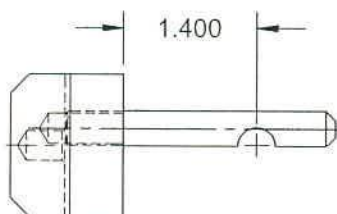
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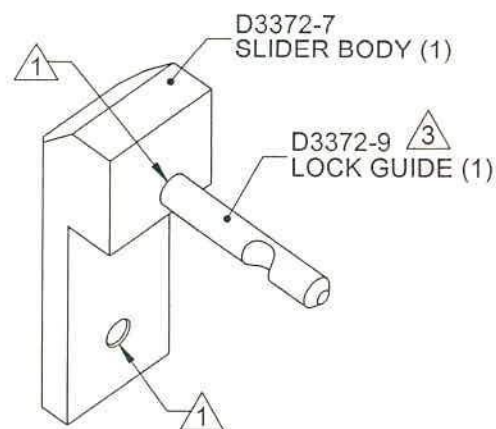
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DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 1:2



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### D3372-055 SLIDER ASS'Y

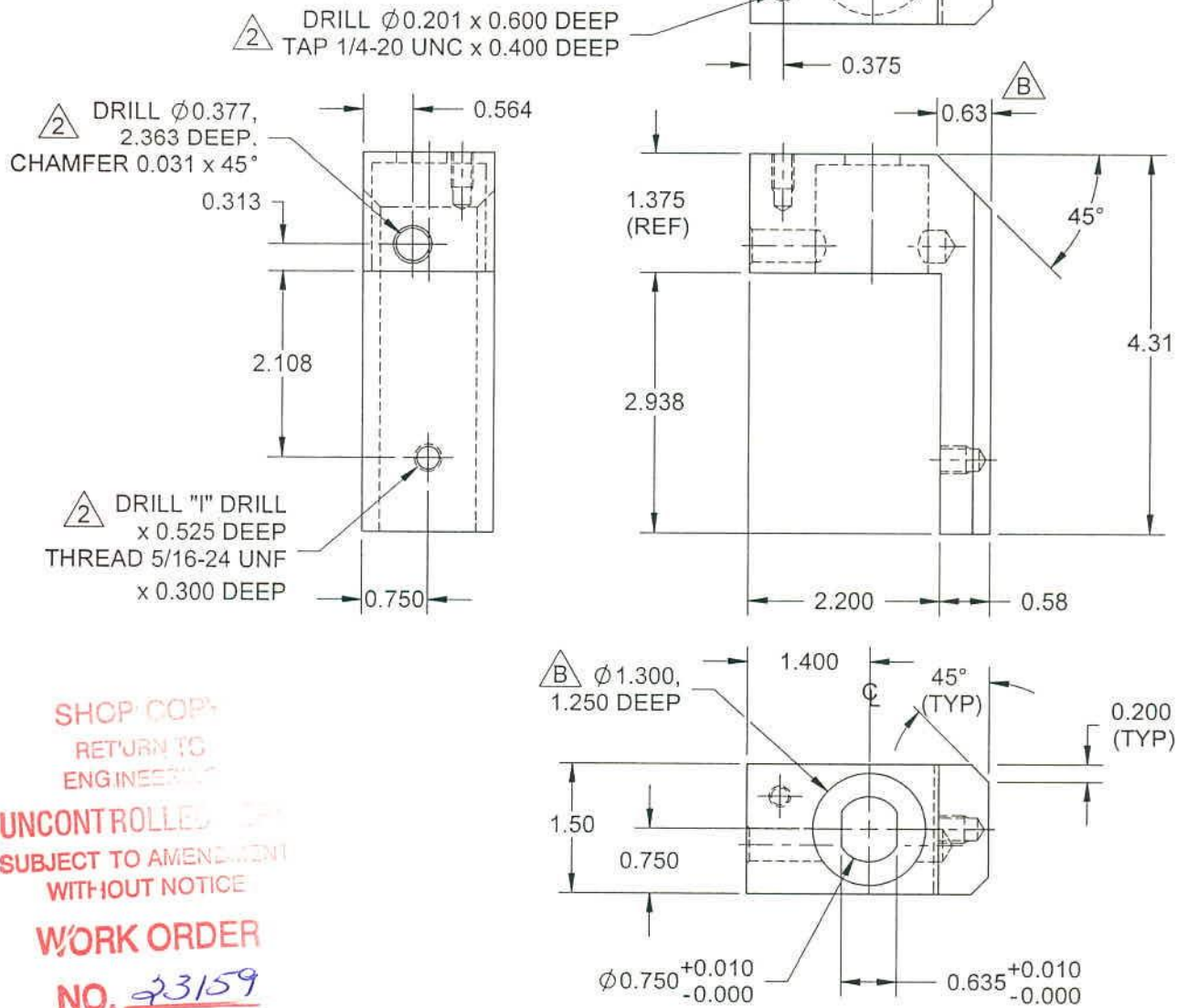
#### NOTES:

- 1) COVER INSIDE HOLES AND D3372-9 PRIOR PAINTING
- 2) FINISH: POWDER COAT PAINT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) APPLY THREADLOCKER LOCTITE 262 ON D3372-9 THREADS PRIOR ASSEMBLY
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES



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DATE <b>05.02.23</b>		TITLE <b>COLLECTIVE LOCK</b>	SCALE 1:2

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### D3372-1 MAIN BODY

#### NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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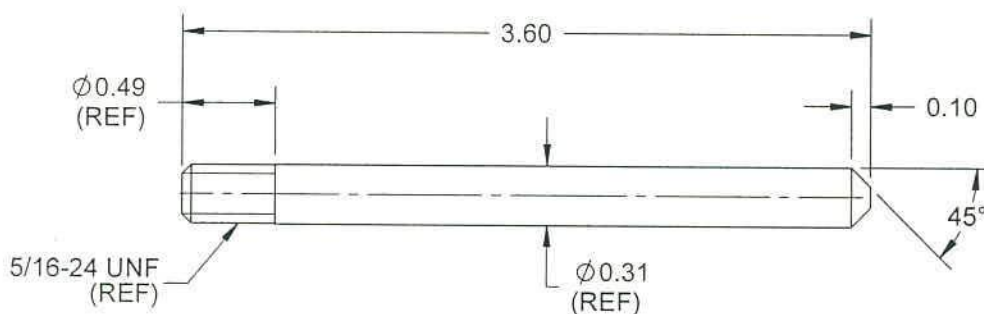




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DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 1:1

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### D3372-3 GUIDE

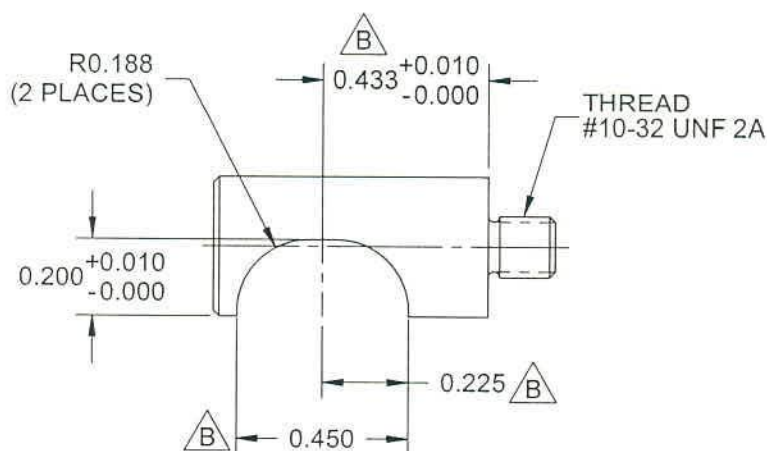
#### NOTES:

- 1) MATERIAL: AN5-42A BOLT MODIFIED AS SHOWN.
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



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DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 2:1

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### D3372-5 CAM LOCK SHAFT

#### NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

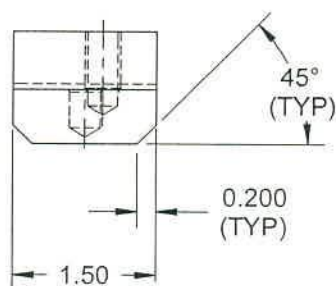
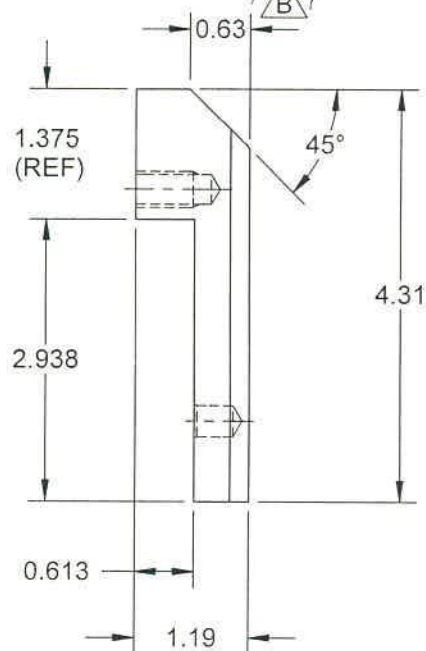
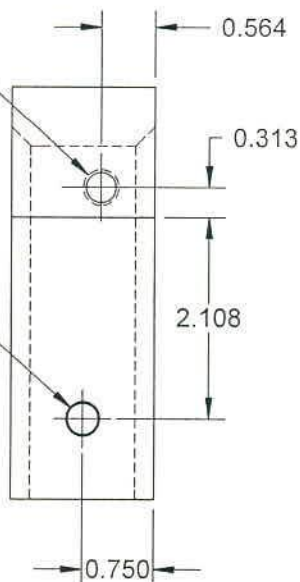
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DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 1:2

DRILL  $\phi 0.332$   
("Q" DRILL) x 0.881 DEEP,  
THREAD 3/8-24 UNF x 0.600 DEEP

DRILL  $\phi 0.323$   
("P" DRILL) x 0.500 DEEP  
CHAMFER 0.030 x 30°



### D3372-7 SLIDER BODY

#### NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)  
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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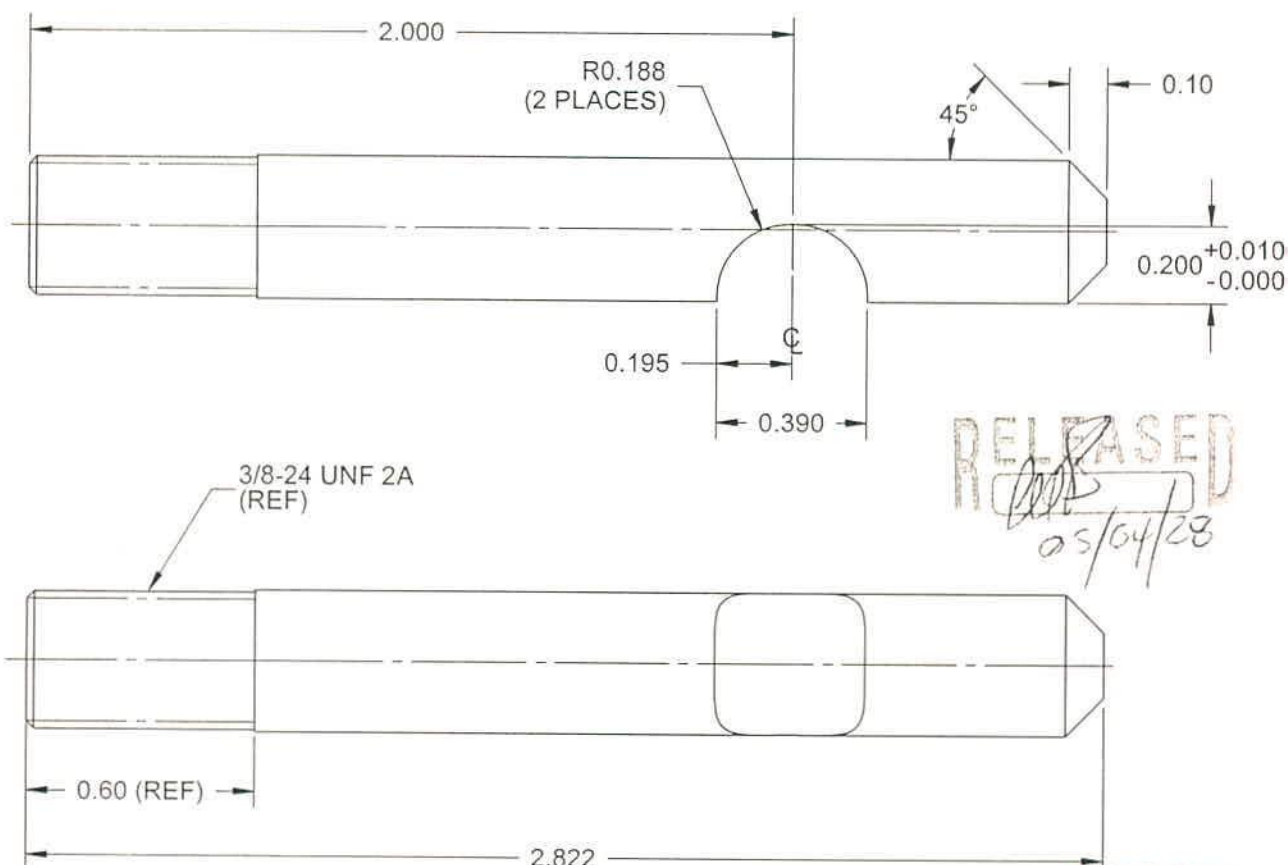
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DATE 05.02.23		TITLE COLLECTIVE LOCK	SCALE 2:1

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### D3372-9 LOCK GUIDE

#### NOTES:

- 1) MATERIAL: AN6-36A BOLT, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 06, 2005  
09:55 am

Work Order No : 0023159  
Project Name : D350-740-011  
Project For : WK521  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*D350-740-011  
Description : Dual Disabling Kit  
Manufactured : Yes  
Amount Req'd : 10  
Amount Done : 0  
Start Date : 05-04-05  
Est Finish Date : 05-26-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
  
Order Entry No :  
OE Value : 0.00  
  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00